PATENT COOPERATION TREATY

REC'D 1 4 MAY 2007

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY WIPO
(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACT	TION	See Form PCT/IPEA/416		
25791.306.02	International filing date (a	lay/month/year)	Priority date (day/month/year)		
		•			
PCT/US04/29025 International Patent Classification (IPC)	07 September 2004 (07.09		05 September 2003 (05.09.2003)		
•	of thational classification and				
PC: E21B 19/00(2006.01) USPC: 166/384,382,207					
Applicant			•		
ENVENTURE GLOBAL TECHNOLOG					
This report is the internat Examining Authority unde	1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.				
2. This REPORT consists of	a total of 左 sheets, incli	uding this cover sheet			
3. This report is also accomp	anied by ANNEXES, cor	nprising:			
a. (sent to the applica	nt and to the Internation	al Bureau) a total of	sheets, as follows:		
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or tables related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This report contains indica	tions relating to the follo	wing items:	·		
Box No. I Ba	asis of the report	·			
Box No. II Pr	iority				
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV La	ick of unity of invention.				
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step of industrial applicability; citations and explanations supporting such statement					
Box No. VI Co					
Box No. VII Certain defects in the international application					
Box No. VIII Certain observations on the international application					
Date of submission of the demand Date of completion of this report			of this report		
05 April 2005 (05.04.2005)		06 March 2007 (06.03	3.2007)		
Name and mailing address of the IPEA/ US		Authorized officer			
Mail Stop PCT, Attn: IPEA/US Commissioner for Patents		W. Wilder	millo pe		
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Facsimile No. (571) 273-3201 [100m PCT/IPEA/409 (cover sheet) (April 2005)					

INTERNATIONAL	PRELIMINA	DV REPORT	ON PATENTA	VTI IIR
HALL WIND HOUSE			OHEMICHIA	

International	application No.	

PCT/US04/29025

Box No. I Basis of the report
1. With regard to the language, this report is based on:
the international application in the language in which it was filed.
a translation of the international application into English, which is the language of a translation furnished for the purposes of:
international search (under Rules 12.3 and 23.1(b))
publication of the international application (under Rule 12.4(a))
international preliminary examination (under Rules 55.2(a) and/or 55.3(a))
2. With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):
the international application as originally filed/furnished
the description:
pages 1-114 as originally filed/furnished pages* NONE received by this Authority on
pages* NONE received by this Authority on
the claims:
pages 115-191 as originally filed/furnished
pages* NONE as amended (together with any statement) under Article 19
pages* NONE received by this Authority on
pages* NONE received by this Authority on
the drawings:
pages 1-65 as originally filed/furnished pages* NONE received by this Authority on
pages* NONE received by this Authority on
a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3. The amendments have resulted in the cancellation of:
the description, pages
the claims, Nos
the drawings, sheets/figs
the sequence listing (specify):
any table(s) related to the sequence listing (specify):
4. This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).
the description, pages
the claims, Nos.
the drawings, sheets/figs
the sequence listing (specify):
any table(s) related to the sequence listing (specify):
* If item 4 applies, some or all of those sheets may be marked "superseded." Form PCT/IPEA/409 (Box No. I) (April 2005)

International application No.

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Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability				
The questions whether the claimed invention appears to be novel, to involve an inventive step (to be non obvious), or to be industrially applicable have not been examined in respect of:				
	the entire international application			
. 🛛	claims Nos. <u>76-812</u>			
	because:			
	the said international application, or the said claim Nos relate to the following subject matter which does not require an international preliminary examination (specify):			
·				
	the description, claims or drawings (indicate particular elements below) or said claims Nos. 76-812 are so unclear that no meaningful opinion could be formed (specify):			
Please See	Continuation Sheet			
	the claims, or said claims Nos are so inadequately supported by the description that no meaningful opinion could be formed (specify):			
	no international search report has been established for said claims Nos			
	a meaningful opinion could not be formed without the sequence listing; the applicant did not, within the prescribed time limit:			
	furnish a sequence listing on paper complying with the standard provided for in Annex C of the Administrative Instructions, and such listing was not available to the International Preliminary Examining Authority in a form and manner acceptable to it.			
	furnish a sequence listing in electronic form complying with the standard provided for in Annex C of the Administrative Instructions, and such listing was not available to the International Preliminary Examining Authority in a form and manner acceptable to it.			
	pay the required late furnishing fee for the furnishing of a sequence listing in response to an invitation under Rules 13ter.1(a) or (b) and 13ter.2.			
. —	a meaningful opinion could not be formed without the tables related to the sequence listings; the applicant did not, within the prescribed time limit, furnish such tables in electronic form complying with the technical requirements provided for in Annex C-bis of the Administrative Instructions, and such tables were not available to the International Preliminary Examining Authority in a form and manner acceptable to it.			
	the tables related to the nucleotide and/or amino acid sequence listing, if in electronic form only, do not comply with the technical requirements provided for in Annex C-bis of the Administrative Instructions.			
·	See Supplemental Box for further details			

International application No. PCT/US04/29025

Box No. V	No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1. Statement				
· No	ovelty (N)	Claims	2-4.6-7.20-44.52-54.59-61.65-75	YES
•		- Claims	1.5,8-19,45-51,55-58,62-64	NO
In	ventive Step (IS)	Claims	2-4.6-7.20-23.25-27.29-44.52-54.59-61.65-75	YES
	•	Claims	1,5,8-19,24,28,45-51,55-58,62-64	NO
Inc	dustrial Applicability (IA)	Claims	1-75	YES
•		Claims	NONE	NO

2. Citations and Explanations (Rule 70.7)
Please See Continuation Sheet

Form PCT/IPEA/409 (Box No. V) (April 2005)

International application No. PCT/US04/29025

Supi	plem	ental	Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

Section III. Non-establishment of report (description/claims/drawings unclear)

The application was originally filed with a total of 812 claims. PCT Article 6 states that the claims shall be clear and concise. The application does not meet this requirement, even assuming for the sake of argument that the individual claims are clear and concise in themselves, because the lack of clarity of the claims as a whole arises from the lack of conciseness. The presentation of 812 claims makes it difficult if at all possible to determine the matter for which protection is sought and to determine whether unity is present. It also places an undue burden on third parties to ascertain the subjection matter encompassed by the claims. It is also noted that PCT Rule 6.1(a) requires that the number of claims shall be reasonable in consideration of the mature of the invention claimed. Accordingly, for the above identified application, applicant was required to choose no more than six independent claims and no more than seventy-five total claims for searching within the time period, therefore the first seventy-five claims were examined as representative of the invention.

Claims 1,5,8,9,11,12,14-17,45-50 lack novelty under PCT Article 33(2) as being anticipated by Freeman 6,263,968.

Freeman discloses a method of forming a tubular line within a preexisting structure comprising positioning (see fig. 8)a tubular assembly within the structure and radially expanding and deforming the tubular where prior to the expansion the tubular assembly, a predetermined portion has a lower yield point than another portion (col. 10, lines 15-45).

Referring to claim 5, Freeman discloses the predetermined portion (at 604) has a larger inside diameter.

Referring to claim 8, Freeman discloses the predetermined portion is an end portion (at 604).

Referring to claim 9, Freeman discloses the predetermined portion is a plurality of predetermined portions (at 604) to make the tubular as long as needed.

Referring to claim 11, Freeman discloses the other portion is an end portion (at 606).

Referring to claim 12, Freeman discloses the other portion is a plurality of other portions (at 606) to make the tubular as long as needed.

Referring to claim 14, Freeman discloses couplings (at 608) to connect tubular members.

Referring to claims 15-16, Freeman discloses the coupling comprise predetermined portion (see fig. 9 b, at 608) and tubular

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Supplemental Box

members comprise the other portion (at 606).

Referring to claim 17, Freeman discloses a tubular member comprising predetermined portions (at 604).

Referring to claim 45, Freeman discloses the yield point prior to expansion is about 47.6-61.7 ksi (col. 10, lines 25-28).

Referring to claim 46, Freeman discloses the expandability coefficient of the predetermined portion (at 604) is greater that .12. Referring to claim 47, Freeman discloses the expandability coefficient of the predetermined portion is greater than the other

portion (col. 10, lines 15-45).

Referring to claims 48-50, Freeman discloses a tubular assembly (604,606) that comprises a wellbore casing, pipeline, or structural support.

Claims 1, 9-10, 12-13 and 18-19 lack novelty under PCT Article 33(2) as being anticipated by Vercaemer 6,354,373.

Vercaemer discloses a method of forming a tubular line within a preexisting structure comprising positioning (see fig. 1) a tubular assembly within the structure and radiallly expanding and deforming the tubular where prior to the expansion the tubular assembly, a predetermined portion (at 28) has a lower yield point than another portion (at 29).

Referring to claims 9-10 and 12-13, Vercaemer disclose a plurality of spaced apart predetermined portions (26,28) and other

Referring to claims 18-19, Vercaemer discloses slots (at 34).

Claims 24 and 28 lack an inventive step under PCT Article 33(3) as being obvious over Freeman '968 in view of Toyooka et al. 2003/0008171.

Referring to claims 24 and 28, Freeman discloses the tubular assembly can be an alloy but does not disclose the components. Toyooka teaches a first steel alloy comprising: 0.065 % C, 1.44 % Mn, 0.01 % P, 0.002 % S, 0.24 % Si, 0.01 % Cu, 0.01 % Ni, and 0.02 % Cr and a second steet alloy comprising: 0.18 % C, 1 .28 % Mn, 0.017 % P, 0.004 % S, 0.29 % Si, 0.01 O/o Cu, 0.01 % Ni, and 0.03 % Cr (see paragraph 0017-0040). Toyooka discloses these compositions help the hydrofomability of the steel (paragraph 0008). As it would be advantageous to have the expandable tubular be made from an alloy having good hydrofomability, it would be obvious to one of ordinary skill in the art at the time of the invention to modify the method disclosed by Freeman to use the steel alloy in view of the teachings of Toyooka.

Claims 51,55-58 and 62-64 lack novelty under PCT Article 33(2) as being anticipated by Toyooka et al. 2003/0008171. Referring to claim 51, Toyooka discloses an expandable tubular comprising a steel alloy comprising: 0.065 % C, 1.44 % Mn, 0.01 % P, 0.002 % S, 0.24 % Si, 0.01 % Cu, 0.01 % Ni, and 0.02 % Cr (see paragraph 0017-0040).

Referring to claim 58, Toyooka discloses an expandable tubular comprising a steel alloy comprising: 0.18 % C, 1 .28 % Mn,

0.017 % P, 0.004 O/o S, 0.29 % Si, 0.01 % Cu, 0.01 % Ni, and 0.03 % Cr (see paragraph 0017-0040).

Referring to claim 55-58 and 62-64, Toyooka discloses a wellbore casing, pipeline, or structural support (paragraph 0008).

Claims 2-4.6-7.20-23.25-27.29-44.52-54.59-61.65-75 meet the criteria set out in PCT Article 33(2)-(3), because the prior art does not teach or fairly suggest the predetermined point has a higher ductility and lower yield point prior to expansion than after.

Claims 1-75 meet the criteria set out in PCT Article 33(4), and thus have industrial applicability because the subject matter claimed can be made or used in industry.

- NEW CITATIONS ----US 6,263,968 B (Freeman et al.) 24 July 2001 (24.07.2001), Figs 8-9 and col. 10, lines 15-45. US 6,354,373 B (Vercaemer et al.) 12 March 2002 (12.03.2002), fig. 1. US 2003/0008171 AI (Toyooka et al.) 09 January 2003 (09.01.2003).